

ADS Series (MMA)

AC/DC SMAW INVERTER



Features:

- Produced with advance technology is a new variety of welding machine using IGBT.
- Double functional machine used as DC MMA, AC MMA welder.
- The welding current is stable. The welding current is step less adjustable.
- All ferrous metal, cooper, aluminum and stainless steel material can be omni bearing welding in all position.
- The welding seam is nice, few spatters and low noise occurs during welding.
- The welder has outstanding feature of minimum current. The minimum current can be up to 20Amp. The maximum current can reach 250Amp.
- Protection measures of the welder are perfect. It has the function of over-heating & over-current protection.
- It is particularly suitable skill for training centers, building, shipyards and petrochemical industry.



KUMAI Specialties:

- Built for tough use, suits for skill training institutes, heavy industries where multiple operators using the machines
- Designed to suits hot and high humidity environment
- Come with 2 years full warranty from manufacturer

**3 Phases
CC Welder**

Model	ADS-250	ADS-400
Input Voltage	415V / 3Ph / 50Hz	415V / 3Ph / 50Hz
Input Power Capacity (KVA)	7.5	12
Open Circuit Voltage (OCV)	65~75V	65~75V
Welding Current Range	20~250A	20~400A
Duty Cycle	250@60%	400@60%
Arc Force Adjusting	0~10	0~10
Dimensions	520 x 260 x 540mm	520 x 260 x 540mm
Weight	28kg	48kg

Auto Inverter
Your Reliable Alternative

