

# MIG Series (GMAW)

INVERTER, PORTABLE  
5KG BUILT IN FILLER WIRE



## Features:

- Produced with advanced technology IGBT.
- Capable of CO<sub>2</sub> / MIG / PULSE MIG/ MAG welder.
- Good for material such as low-carbon steel, stainless steel, Al and its alloy.
- Thickness of material:
  - Low-carbon steel and stainless: more than 1mm
  - Al and its alloy: more than 1.5 mm.
- Suitable for all position welding.
- Wire Dia:  $\phi$ 0.8 ~ 1.6 solid wire/flux cord wire;  $\phi$ 1.0 ~ 1.6 AL wire.
- Smooth welding, low splatter, easy control, good welding form.
- High efficiency :135 200A/30V the duty circle is 60%; 200350A/34V the duty circle is 60%
- Wire Feeder: continuous wire feed, max speed 15m/min
- Low starting of wire feed.
- Function of Arc drawing back: adjustable voltage and current for Arc drawing back, in order to improve the welding quality.
- 2/4 step changing: two steps is on the position of "OFF" for arc drawing back, four steps is on the position of "ON" for arc drawing back.
- Preset able diameter of the wire to get the excellent arc steady and good welding form.
- Preset able welding voltage: preset the welding voltage to read the welding criterion easy.
- Adjustable arc thrusting: control the splash and steady arc.
- Strong resistance for the fluctuate of the electricity supply.
- The welding seam is nice, few spatters and low noise occurs during welding
- Compactable with heating regulator.



**1 Phases  
CC Welder**

## KUMAI Specialties:

- Built for tough use, suits for skill training institutes, heavy industries where multiple operators using the machines
- Designed to suits hot and high humidity environment
- Come with 2 years full warranty from manufacturer

Model	MIG-135	MIG-200
Input Voltage	240V/1Ph/50Hz	240V/1Ph/50Hz
Welding Current Range	20~135A	20~200A
Duty Cycle	135A@40%	200A@40%
Weight	15kg	18kg

*Your Reliable Alternative*

